

Finished Product Specification

Dry Rice

Product Details:	
Product Code	00H011310171
Product Name:	Habib Authentic Pakistani Basmati Rice
Legal Name:	Basmati Rice
Product Description:	Long, slender white rice.
Product Category:	Dry Rice
Brand:	Westmill
Ready to Eat Product?	No
Cooking Instructions:	As required.

Unit Weight:					
	Value	Tolerance T1	Tolerance T2	Units	TNE
Product weight/Volume	10000.0	9850.000	9700.000	g	
Packed to (Average/Minimum etc.)	average				

Supplier Contact Information:				
Head Office Address:				
Westmill, 26 Crown Rd, Enfield, EN1 1DZ				
Telephone:				
020 8345 8100				
Website Address:				
www.westmill.co.uk				
Manufacturing Site Address:				
The Quay, Selby, North Yorkshire, YO8 4EG, UK.				
Telephone:				
+44 (0) 1757 293200				
Contacts:	Name	Email	Mobile No	Telephone No
Technical:	Jacqueline Lydon	Jacqueline.Lydon@westmill.co.uk	07526 196034	
Commercial:	Scott Parry	Scott.Parry@westmill.co.uk	07747 008 108	
Specifications:	Marta Glowka-Teixeira	Marta.Glowka-Teixeira@westmill.co.uk	07752 787032	
Customer Service:	Westmill Consumer Care	westmill.consumercare@alliedbakeries.co.uk	-	0800 090 2385

Coding Details:	
Coding Example:	
Best Before End: MMM/YYYY (JUL/2019) WF Code (Julian date code)	

Shelf Life & Storage Instructions:	
Transport Conditions:	Store in a clean, cool and dry environment away from direct sunlight & off the ground.
Shelf Life From Manufacture (days):	730
Shelf Life From Opening (days):	547
Minimum Shelf Life on Delivery (days):	365
Recommended Storage Conditions:	Store in a cool and dry environment, preferably in original packaging, away from direct sunlight & off the ground.
Storage Once Opened:	Store in a cool and dry environment away from direct sunlight & off the ground.

Ingredient List:					
Raw Material Name	Country(ies) of Origin	Batch Percentage (Banded)	Declarable	QUID %	E Number
Basmati Rice	Pakistan	100	Yes	100	

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Ingredient Declaration:

Basmati Rice

Allergen Information : For Allergens, including gluten, refer to ingredients in bold type.

Labelling - On pack information:

Legal Description	Basmati Rice
On Pack Ingredient Declaration (Including allergens)	Basmati Rice
Miscellaneous	
COOL Requirements:	
Country of Origin:	
Commodity Code	
Address(es) on Pack:	Westmill, 26 Crown Rd, Enfield EN1 1DZ. Westmill Foods Europe b.v., Laarderhoogtweg 25, 1101 EB Amsterdam, The Netherlands,

Serving information:

Serving Size (g):	
Servings per pack	

Nutritional Data:	per 100g (as sold)	Per Serving (as sold)	Dietary Reference Value (DRV)	DRV % (as sold)
Energy kJ	1493	0	-	-
Energy Kcal	352	0	2000	0
Fat (g)	1.1	0.0	70	0
Saturates (g)	0.4	0.0	20	0
Mono-unsaturates (g)		0.0	-	-
Polyunsaturates (g)		0.0	-	-
Trans Fat (g)		0.0	-	-
Carbohydrate (g)	77.0	0.0	260	0
Sugars (g)	<0.1	0.0	90	0
Starch (g)		0.0	-	-
Polyols (g)		0.0	-	-
Fibre (g)	1.0	0.0	-	-
Protein (g)	8.5	0.0	50	0
Sodium (g)	0.01	0.0	-	-
Salt (g)	<0.025	0.0	6	0

Allergen Information:

Does the product or any of its sub-components contain any of the following:	Allergen within product	Used on same line (or cross contamination from raw material supplier)	Used in factory	Is alibi labelling required?	Comments
	Yes/No	Yes/No	Yes/No	Yes/No	
Cereals containing Gluten	No	No	No	No	
Crustaceans and derivatives	No	No	No	No	
Eggs and derivatives	No	No	No	No	
Fish and derivatives	No	No	No	No	
Peanuts and derivatives	No	No	No	No	
Soya and derivatives	No	No	No	No	
Milk and derivatives	No	No	No	No	
Nuts and derivatives	No	No	No	No	
Celery and derivatives	No	No	No	No	
Mustard and derivatives	No	No	No	No	

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Sesame and derivatives	No	No	No	No	
Sulphur dioxide (>10mg/kg or 10mg/L)	No	No	No	No	
Lupin and derivatives	No	No	No	No	
Molluscs and derivatives	No	No	No	No	

Other Dietary Information	Product	Comments
	Yes/No	
Does the Product Contain Animal Products	No	
Does the Product Contain Additives	No	
Does the Product Contain Preservatives	No	
Does the Product Contain Colours	No	
Does the Product Contain MSG	No	
Does the Product Contain HVP	No	
Does the Product Contain Yeast	No	
Is the Product Suitable for Vegetarians	Yes	
Is the Product Suitable for Vegans	Yes	
Is the Product Suitable for Coeliacs	Yes	
Is the Product Kosher Certified	No	Where possible, products will be sourced from Kosher certificated suppliers although final packaging site is not Kosher certificated.
Is the Product Halal Certified	No	Where possible, products will be sourced from Halal certificated suppliers although final packaging site is not Halal certificated.
Is the Product Organic Certified	No	
Is the Product Free From GMO	Yes	

Process Checks:			
Check	Standard	Frequency	Tolerances
Raw Material Intake Checks	Classifier - Sieving System, Aspiration - To remove small fibres and dust, Magnet - Removes any magnetic material	Daily	
Sieve Check	Sieving System, Aspiration	Daily	
Magnets	Rotary Magnet - Removes any magnetic material, Classifier - Sieving System, Aspiration - To remove small fibres and dust, Destoner	Daily	
Metal Detection	2.5mm Ferrous, 3.5mm Non-Ferrous, 4.0mm Stainless Steel	Hourly	Metal detector operational
Finished Product Weight Checks	Minimum Weight	Hourly	Meets minimum weight requirements
Label & Coding Checks	Correct BBE added	Hourly	Meets coding requirements

Quality Parameters:				
	Minimum	Maximum	Method of Analysis	Testing Frequency
Moisture	11	14	Moisture Meter	
Broken Grain		7	Visual/Sieve	
Diseased / Discoloured		2	Visual	
Paddy Grain		0.4	Visual	
Red Grain		0.5	Visual	
Green Grain				
Chalky Grain		4	Visual	
Other Rice Type		2	Visual	
Foreign Seeds / EVM		0.4	Visual	
Peck				

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Chemical:		
Legislation	Test	Maximum Level
https://eur-lex.europa.eu/legal-content/EN/ALL/?uri=CELEX%3A32006R1881 & any other relevant EU legislation	Aflatoxin B1	2µg/kg
https://eur-lex.europa.eu/legal-content/EN/ALL/?uri=CELEX%3A32006R1881 & any other relevant EU legislation	Aflatoxin sum of B1, B2, G1, G2	4µg/kg
https://eur-lex.europa.eu/legal-content/EN/ALL/?uri=CELEX%3A32006R1881 & any other relevant EU legislation	Ochratoxin A	3µg/kg
https://eur-lex.europa.eu/legal-content/EN/ALL/?uri=CELEX%3A32006R1881 & any other relevant EU legislation	Dexynivalenol (DON)	750µg/kg
https://eur-lex.europa.eu/legal-content/EN/ALL/?uri=CELEX%3A32006R1881 & any other relevant EU legislation	Zearalenone	75µg/kg
https://eur-lex.europa.eu/legal-content/EN/ALL/?uri=CELEX%3A32006R1881 & any other relevant EU legislation	Lead	0.2µg/kg
https://eur-lex.europa.eu/legal-content/EN/ALL/?uri=CELEX%3A32006R1881 & any other relevant EU legislation	Cadmium	0.2µg/kg
https://eur-lex.europa.eu/legal-content/EN/ALL/?uri=CELEX%3A32006R1881 & any other relevant EU legislation	Mercury	0.05µg/kg
https://eur-lex.europa.eu/legal-content/EN/ALL/?uri=CELEX%3A32006R1881 & any other relevant EU legislation	Arsenic	0.2µg/kg

Other:		
Commission Regulation (EC) No 1829/2003 / 1830/2003 & any other relevant EU legislation	GMO	NIL

Pesticides		
Legislation	Test	Maximum
Legislation: https://eur-lex.europa.eu/legal-content/EN/TXT/?uri=CELEX%3A02005R0396-20220516 https://eur-lex.europa.eu/legal-content/EN/ALL/?uri=CELEX%3A32010R0893 Please visit the following website for any updates to legislation: https://food.ec.europa.eu/plants/pesticides/eu-pesticides-database_en	Pesticide screen as per regulation	EU MRL

Microbiological Standards:			
	Target	Maximum	UOM
TVC @ 30 °C	<100000	<10000000	cfu/g
Coliforms	<1000	<10000	cfu/g
Salmonella spp	Not Detected	Not Detected	ND in 50g
Coagulase Positive Staphylococcus	<1000	<100000	cfu/g
Escherichia coli	<1000	<10000	cfu/g
Bacillus cereus	<1000	<100000	cfu/g
Clostridium perfringens	<1000	<10000	cfu/g
Yeasts	<10000	<10000000	cfu/g
Moulds	<10000	<1000000	cfu/g

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Organoleptic Standards:

Product Attributes	As Sold	As Consumed
Appearance	Off white colour with low bran streaks visible. Uncooked: Long Slender grain with a minimum length of 6.5mm. Broken discoloured and chalky grains no greater than maximum specification.	Cooked: The grains will have elongated (to at least half its dry grain length i.e. 7.0 mm dry = 10.5mm cooked) and appear long and slender. Grains may appear ribbed.
Texture	N/A	A light soft moist texture with no sensation of crunchiness or rawness.
Aroma		Fragrant pungent aroma typical of Basmati, (slight sweet / fragrant) particularly noticeable during cooking.
Flavour		Pungent flavours typical of Basmati rice, (fragrant) To be free from off flavours and taints.

Packaging Details:

	Primary Packaging	Secondary Packaging	Tertiary Packaging
Description	Film	Shrink Film	Pallet Wrap
Material Type	Plastic		LDPE
Weight	74g		300g
Gauge	82um		23um
Dimensions	470mm x 270mm x 90mm		1500mm x 500mm
Barcode	5015821126438		
Recyclable	No		100%
Recycled Material			

Palletisation Details:

Units Per Pack	
Packs Per Outer	
Outers Per Layer	6
Number of Layers	15
Packs Per Pallet	90
Finished Pallet Weight (Gross)	Approx. 940kg
Finished Pallet Height (including Pallet)	Approx. 1.5m
Is Double Stacking Permitted?	

Warranty Statement:

The foodstuff, packaging and labelling within this Specification conform to all relevant UK and EU legal requirements at time of supply and any relevant codes of practice where applicable.

The product detailed is prepared, processed, packaged and handled under strict hygiene conditions consistent with the principles of good manufacturing practice. The product has not been treated by irradiation.

Materials shall be transported in clean vehicles, of a high standard, suitable for the transportation of food. They shall be free from infestation and contamination and provide the appropriate conditions of temperature.

At all times the services of a professional fumigation contractor will be used. Fumigation will be carried out in accordance with all appropriate legislation and codes of practice in force in the relevant country.

The contents of this specification are confidential and should not be disclosed to a third party without the written approval of the Westmill Technical Manager.

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Westmill Authorisation:			
Name:	Position:	Signature:	Date:
J. Lydon	Site Technical Manager	<i>J. Lydon</i>	30/01/2023
Supplier Authorisation:			
Signed on behalf of (Company Name)			
Name:	Position:	Signature:	Date:

Document Control:			
Version:	Effective From:	Status:	Comments:
3	18/01/23	Active	Supplier's information update: product name update to match current artwork; updating nutritional values to match current artwork;